

With extended hard-core use, you may puncture or tear your waders. So we've provided this repair kit. It's easy to use. Just follow the instructions.



Tools for the Job

- Seam Grip® adhesive (included)
- Plastic film (included)
- Adhesive tape (included)
- Permanent marker or pen to mark the puncture or tear (not included)
- Small brush (flat stick will also work) to apply adhesive (not included)

Locating Pin-Hole Punctures

Here are a couple of methods we've found helpful in locating small punctures. For obvious holes, there is no need to fill your waders with water. Just proceed to "Preparing Area to Be Repaired."



1. Make sure waders are dry. Turn them inside out.
2. Place waders on a slight incline (a step ladder or chair will work in a pinch). Use a hose to fill waders with water. We suggest filling one leg at a time. Hold onto the top of your waders, as water weight will cause them to slip. Now look closely for escaping water and/or feel for damp spots.
3. Circle any leaks you find with marker or pen.

Preparing Area to Be Repaired



1. Clean inside fabric (it's blue) on and around marked area. Isopropyl alcohol works well as a cleaner. But if you don't have any, just make sure the area is free of dirt.
2. You can leave fabric wet or dry.

Applying Adhesive



1. **You will be applying the Seam Grip® adhesive to the inner, blue surface. But before you do so, please keep reading.**
2. Make sure waders are clean and turned inside out.
3. For large holes, first place the plastic film (included) over the hole on the tan side and put the removable tape over it to hold the plastic film in place. This will prevent the Seam Grip® from oozing through the hole and bonding to the tan side.
4. For small holes skip step #3.
5. Place waders on flat, hard surface. To apply the adhesive, you'll want to use either a small, stiff brush, a flat stick or any other object (preferably flat). **Do not use your fingers.**
6. Now apply a thin layer of Seam Grip® 1/16" thick (1.7mm) to the entire affected area **on the blue side**. Spread it 1/2" (1.3cm) past the damaged area in all directions.
7. Now place a piece of plastic film over the adhesive to keep it clean and prevent it from sticking to itself, you and your clothing.

Drying

1. Keep the repaired surface on a flat surface until it dries.
2. For best results, let the adhesive dry for 12 hours. Dry time may be longer in higher humidity.
3. After 12 hours, remove the plastic film. The adhesive should be fully cured.

Storing Adhesive

1. Wipe the cap and tube neck clean. Gently squeeze the tube to advance contents, then tighten cap securely.
2. Store in cool, dry place.



HAPPY FISHING!

Photo: Bill Klyn